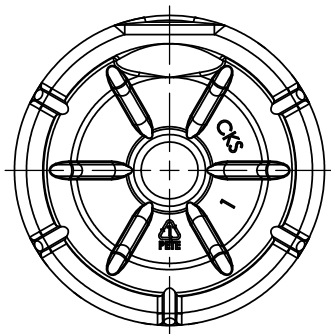
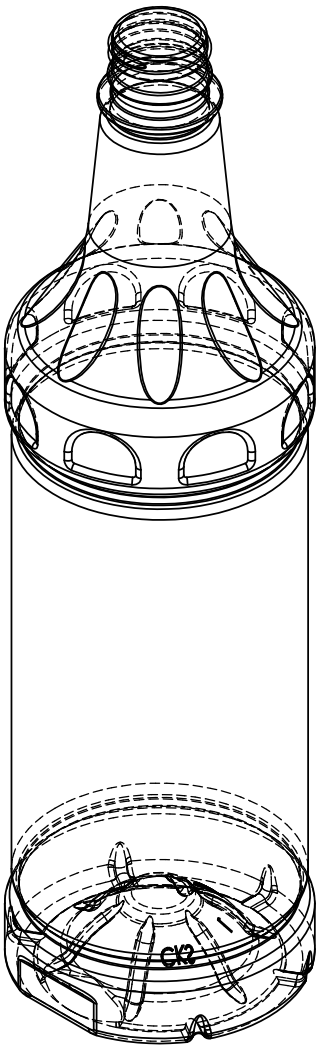
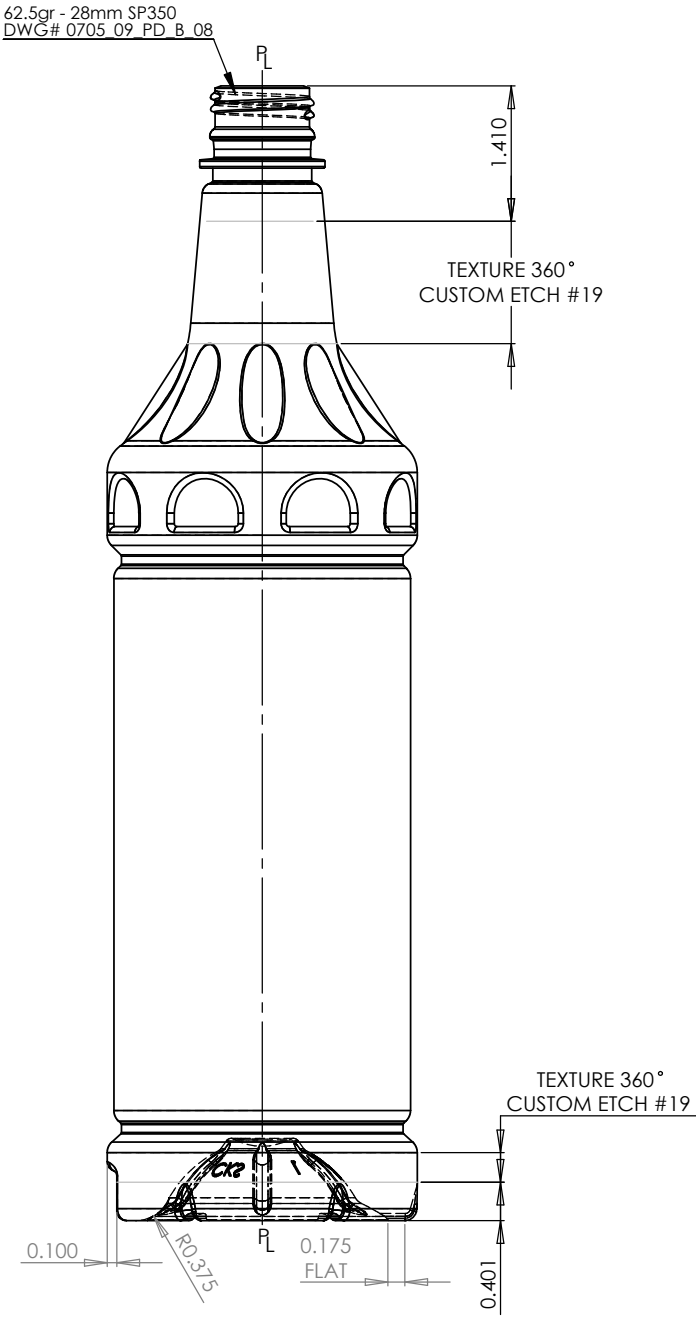
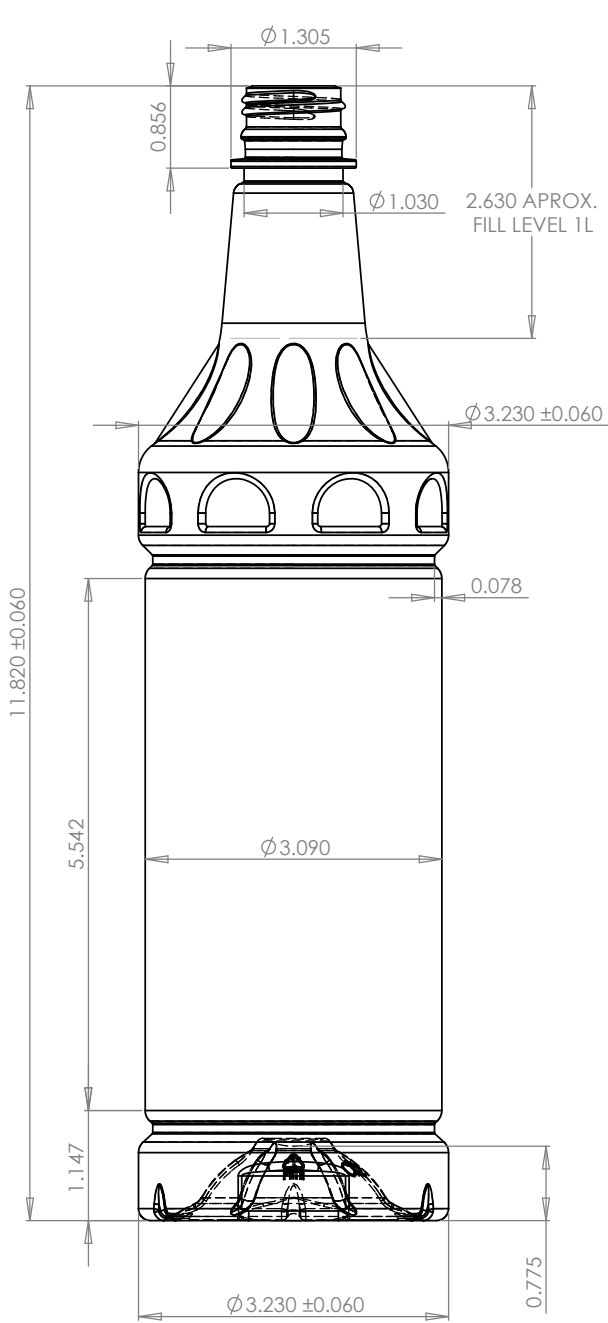


NOTE	DESCRIPTION	NAME	DATE
A	PUSHUP HEIGHT WAS 0.675	GS	2/10/2010
B	OVERALL HEIGHT WAS 11.760, BASE MODIFIED TO ALLOW BETTER FLOW AT ORIENTING FLAT, OFC WAS 1034mm	GS	2/17/2010
C	R0.125 WAS R0.236, FLAT INCREASED AT BASE AND 5 ADDITIONAL RIBS ADDED	GS	3/29/2010
D	PREFORM INFORMATION UPDATED, TEXTURING LOCATION UPDATED AS PER SAMPLE BOTTLE	GS	7/19/2012



NOTE: THE MANUFACTURE OF THIS CONTAINER IS INTENDED TO BE PROCESSED IN A MANNER THAT ALLOWS THE PLASTIC TO WITHSTAND NORMAL FILLING CONDITIONS UP TO 165 °F WITHOUT DEFORMATION FROM THE HEAT ITSELF. HOWEVER, THE ACTUAL BOTTLE DESIGN WILL REQUIRE EXTRA CONSIDERATION IN ORDER TO WITHSTAND THE NORMAL VACUUM CONDITIONS THAT OCCUR AS THE PRODUCT COOLS.

:NOTE: OVERFLOW VOLUME AND FILL LEVEL ARE BASED ON WATER AT 20 °C AFTER 72 Hrs. PART DRAWING TO BE APPROVED PRIOR TO MOULD PRODUCTION	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS CONFIDENTIAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALLINK RSB INC. IS PROHIBITED.			C.K.S. Packaging, Inc. 445 Great Southwest Parkway Atlanta, Georgia 30336	
	BOTTLE OVERFLOW CAPACITY	PART WEIGHT	SHEET SIZE		
APPROVED BY: _____ DATE: _____	1043ml ±15ml	62.5gr	D	1L MONIN	
	MATERIAL	APPROVALS	DATE		
	PETE	DRAWN	GS 06/11/2012	This drawing subject to standard industry tolerances. (S.P.I.)	JOB NO. 13889-40 CUSTOMER NO. — SCALE 1 : 1 SHEET 1 OF 1
	NECK FINISH	CHECKED	RS 06/11/2012		
28MM KERR	ISSUED	GS 06/11/2012			
DO NOT SCALE DRAWING					